



**PERMISSIVE REPAIR SCHEDULE AND STANDARD REPAIR TIMES
RIFLE, .22 CALIBRE, LEE ENFIELD, C No 7 MK 1**

NSN 1005-21-109-2624

(Supersedes C-71-108-000/NP-000 Dated 1986-12-11)

(BILINGUAL)

**CALENDRIER DES RÉPARATIONS PERMISES ET TEMPS DE RÉPARATION STANDARD
FUSIL, CALIBRE, .22, LEE ENFIELD, C N° 7 MK 1**

NNO 1005-21-109-2624

(Remplace C-71-108-000/NP-000 en date du 1986-12-11)

(BILINGUE)

Issued on Authority of the Chief of the Defence Staff
Publiée avec l'autorisation du Chef de l'état-major de la Défense

Contact Officer: DSSPM 5-4
Personne responsable : DAPES 5-4

OPI: DSSPM 5
BPR : DAPES 5

© 2002 DND/MDN Canada

2002-07-31

GENERAL

1. This instruction outlines the extent of repairs permitted at each maintenance level, on the Rifle, .22 Calibre, Lee Enfield, C No 7 MK 1.
2. It is important that the following instructions be read prior to using this schedule:
 - a. B-OL-314-001/AF-001
 - b. C-04-010-002/AM-000
 - c. C-04-006-001/AM-001
3. All standard Repair Times are to the nearest 0.5 hour.

GÉNÉRALITÉS

1. Cette instruction indique les réparations permises à chaque échelon d'entretien sur le fusil, calibre, .22, C N° 7 MK 1.
2. Avant de procéder aux réparations indiquées dans le présent document, il est important de lire les instructions suivantes :
 - a. B-OL-314-001/AF-001;
 - b. C-04-010-002/AM-000; et
 - c. C-04-006-001/AM-001,
3. Tous les temps de réparation standard sont donnés à 0,5 heures près,

PERMISSIVE REPAIR SCHEDULE AND STANDARD REPAIR TIMES

| S E R I A L | ASSEMBLIES, COMPONENT AND RELATED MAINTENANCE OPERATIONS | L E V E L | LINE OF MAINTENANCE | | | | | M A N H O U R S |
|----------------------------|--|-----------------------|---------------------|------|--------|-------|--------|--------------------------------------|
| | | | FIRST | | SECOND | THIRD | FOURTH | |
| | | | OP | TECH | | | | |
| | GROUP 01 - RIFLE, CALIBRE, .22, C No 7, MK 1 | | | | | | | |
| 1 | Complete Equipment | | | | | | | |
| | Service | 1 | X | | | | | 0.5 |
| | Adjust | 1 | | X | | | | 0.5 |
| | Inspect | 1 | | X | | | | 0.5 |
| | Examine | 2 | | | X | | | 0.5 |
| | Preserve/Depreserve | 2 | | | X | | | 1.5 |
| | Recondition | 2 | | | X | | | 1.5 |
| | Rebuild | 4 | | | | | X | |
| 2 | Protective Finish | | | | | | | |
| | Touch up | 1 | | X | | | | 0.5 |
| | Refinish | 4 | | | | | X | |
| | GROUP 02 - BARREL GROUP | | | | | | | |
| 1 | Barrel Assembly | | | | | | | |
| | Service | 1 | X | | | | | 0.5 |
| | Inspect | 1 | | X | | | | 0.5 |
| | Examine | 2 | | | X | | | 0.5 |
| | Repair | 1 | | X | | | | 0.5 |
| | Replace | 4 | | | | | X | |
| 2 | Handguard Retaining Ring | | | | | | | |
| | Replace | 1 | | X | | | | 0.5 |
| 3 | Front Sight Protector | | | | | | | |
| | Repair | 1 | | X | | | | 0.5 |
| | Replace | 1 | | X | | | | 0.5 |
| 4 | Front Sight Blade | | | | | | | |
| | Adjust | 1 | | X | | | | 0.5 |
| | Replace | 1 | | X | | | | 0.5 |

CALENDRIER DES RÉPARATIONS PERMISES ET TEMPS DE RÉPARATION STANDARD

| S É R I E | ENSEMBLES, PIÈCES ET OPÉRATIONS CONNEXES D'ENTRETIEN | N I V E A U | ÉCHELON D'ENTRETIEN | | | | | TEMPS HEURES |
|-----------------------|--|----------------------------|---------------------|------|---------------|----------------|----------------|-----------------|
| | | | PREMIER | | DEU- XIÈME | TROI- SIÈME | QUA- TRIÈME | |
| | | | OP | TECH | | | | |
| 1 | GROUPE 01 - FUSIL, CALIBRE .22, C N° 7, MK 1 | | | | | | | |
| | Équipement complet | | | | | | | |
| | Entretien | 1 | X | | | | | 0,5 |
| | Réglage | 1 | | X | | | | 0,5 |
| | Inspection | 1 | | X | | | | 0,5 |
| | Examen | 2 | | | X | | | 0,5 |
| | Préservation/remise en service | 2 | | | X | | | 1,5 |
| Reconditionnement | 2 | | | X | | | 1,5 | |
| | Refaçonnage | 4 | | | | | X | 1,5 |
| 2 | Traitement de protection | | | | | | | |
| | Application minimale | 1 | | X | | | | 0,5 |
| | Traitement de protection | 4 | | | | | X | |
| 1 | GROUPE 02 - GROUPE DE CANON | | | | | | | |
| | Ensemble de canon | | | | | | | |
| | Entretien | 1 | X | | | | | 0,5 |
| | Inspection | 1 | | X | | | | 0,5 |
| | Réglage | 2 | | | X | | | 0,5 |
| | Réparation | 1 | | X | | | | 0,5 |
| | Remplacement | 4 | | | | | X | |
| 2 | Anneau de retenue de garde-main | | | | | | | |
| | Remplacement | 1 | | X | | | | 0,5 |
| 3 | Protégé-guidon | | | | | | | |
| | Réparation | 1 | | X | | | | 0,5 |
| | Remplacement | 1 | | X | | | | 0,5 |
| 4 | Lame de guidon | | | | | | | |
| | Réglage | 1 | | X | | | | 0,5 |
| | Remplacement | 1 | | X | | | | 0,5 |

PERMISSIVE REPAIR SCHEDULE AND STANDARD REPAIR TIMES

| S E R I A L | ASSEMBLIES, COMPONENT AND RELATED MAINTENANCE OPERATIONS | L E V E L | LINE OF MAINTENANCE | | | | | MAN HOURS |
|----------------------------|--|-----------------------|---------------------|------|--------|-------|--------|--------------|
| | | | FIRST | | SECOND | THIRD | FOURTH | |
| | | | OP | TECH | | | | |
| 1 | GROUP 03 - BODY GROUP | | | | | | | |
| | Body Assembly | | | | | | | |
| | Service | 1 | X | | | | | 0.5 |
| | Inspect | 1 | | X | | | | 0.5 |
| | Examine | 2 | | | X | | | 0.5 |
| | Repair | 1 | | X | | | | 0.5 |
| | Recondition | 2 | | | X | | | 1.5 |
| | Rebuild | 4 | | | | | X | |
| | Replace | 1 | | X | | | | 0.5 |
| | - Ejector | 1 | | X | | | | 0.5 |
| | - Magazine Catch | 1 | | X | | | | 0.5 |
| | - Locking Bolt Assembly | 1 | | X | | | | 0.5 |
| | - Sling Swivel | 1 | | X | | | | 0.5 |
| | - Body Bridge | 1 | | X | | | | 0.5 |
| | - Bolt Locking | 1 | | X | | | | 0.5 |
| - Sear and Sear Spring | 1 | | X | | | | 0.5 | |
| 2 | Trigger Guard | | | | | | | |
| | Repair | 1 | | X | | | | 0.5 |
| | Adjust | 1 | | X | | | | 0.5 |
| Replace | 1 | | X | | | | 0.5 | |
| 3 | Trigger | | | | | | | |
| | Adjust | 1 | | X | | | | 0.5 |
| Replace | 1 | | X | | | | 0.5 | |
| 1 | GROUP 04 - BOLT GROUP | | | | | | | |
| | Bolt Complete | | | | | | | |
| | Inspect | 1 | | X | | | | 0.5 |
| | Repair | 1 | | X | | | | 0.5 |
| Replace | 1 | | X | | | | 0.5 | |
| 2 | Breech Bolt Head | | | | | | | |
| | Repair | 1 | | X | | | | 0.5 |
| Replace | 1 | | X | | | | 0.5 | |

CALENDRIER DES RÉPARATIONS PERMISES ET TEMPS DE RÉPARATION STANDARD

| S É R I E | ENSEMBLES, PIÈCES ET OPÉRATIONS CONNEXES D'ENTRETIEN | N I V E A U | ÉCHELON D'ENTRETIEN | | | | | | |
|-----------------------|--|-------------------------------|---------------------|------|---------------|----------------|----------------|-----------------|-----|
| | | | PREMIER | | DEU- XIÈME | TROI- SIÈME | QUA- TRIÈME | TEMPS HEURES | |
| | | | OP | TECH | | | | | |
| 1 | GROUPE 03 - GROUPE DE CARCASSE | | | | | | | | |
| | Ensemble de carcasse | | | | | | | | |
| | Entretien | 1 | X | | | | | 0,5 | |
| | Inspection | 1 | | X | | | | 0,5 | |
| | Examen | 2 | | | X | | | 0,5 | |
| | Réparation | 1 | | X | | | | 0,5 | |
| | Reconditionnement | 2 | | | X | | | 1,5 | |
| | Refaçonnage | 4 | | | | | X | | |
| | Remplacement | 1 | | X | | | | 0,5 | |
| | - Éjecteur | 1 | | X | | | | 0,5 | |
| | - Loquet de chargeur | 1 | | X | | | | 0,5 | |
| | - Ensemble de verrou de culasse | 1 | | X | | | | 0,5 | |
| | - Battant de bretelle | 1 | | X | | | | 0,5 | |
| | - Pont de carcasse | 1 | | X | | | | 0,5 | |
| | - Verrou de culasse | 1 | | X | | | | 0,5 | |
| | - Gâchette et ressort de gâchette | 1 | | X | | | | 0,5 | |
| | 2 | Pontet | | | | | | | |
| | | Réparation | 1 | | X | | | | 0,5 |
| | | Réglage | 1 | | X | | | | 0,5 |
| | 1 | | | | | | | | |
| 3 | Détente | | | | | | | | |
| | Réglage | 1 | | X | | | | 0,5 | |
| | Remplacement | 1 | | X | | | | 0,5 | |
| 1 | GROUPE 04 - GROUPE DE CULASSE | | | | | | | | |
| | Culasse mobile complet | | | | | | | | |
| | Inspection | 1 | | X | | | | 0,5 | |
| | Réparation | 1 | | X | | | | 0,5 | |
| | Remplacement | 1 | | X | | | | 0,5 | |
| | 2 | Tête de culasse mobile | | | | | | | |
| | | Réparation | 1 | | X | | | | 0,5 |
| | Remplacement | 1 | | X | | | | 0,5 | |

PERMISSIVE REPAIR SCHEDULE AND STANDARD REPAIR TIMES

| S E R I A L | ASSEMBLIES, COMPONENT AND RELATED MAINTENANCE OPERATIONS | L E V E L | LINE OF MAINTENANCE | | | | | MAN HOURS |
|----------------------------|--|-----------------------|---------------------|------|--------|-------|--------|--------------|
| | | | FIRST | | SECOND | THIRD | FOURTH | |
| | | | OP | TECH | | | | |
| 3 | Breech Bolt | | | | | | | |
| | Repair | 1 | | X | | | | 0.5 |
| | Replace | 1 | | X | | | | 0.5 |
| 4 | Cocking Piece | | | | | | | |
| | Repair | 1 | | X | | | | 0.5 |
| | Replace | 1 | | X | | | | 0.5 |
| 5 | Firing Pin Rod Spring | | | | | | | |
| | Replace | 1 | | X | | | | 0.5 |
| 6 | Firing Pin and Rod | | | | | | | |
| | Replace | 1 | | X | | | | 0.5 |
| 7 | Extractor and Spring | | | | | | | |
| | Replace | 1 | | X | | | | 0.5 |
| | GROUP 05 - REAR SIGHT ASSEMBLY | | | | | | | |
| 1 | Rear Sight Complete | | | | | | | |
| | Repair | 1 | | X | | | | 0.5 |
| | Adjust | 1 | | X | | | | 0.5 |
| | Replace | 1 | | X | | | | 0.5 |
| | GROUP 06 - MAGAZINE ASSEMBLY | | | | | | | |
| 1 | Magazine Complete | | | | | | | |
| | Repair | 1 | | X | | | | 0.5 |
| | Replace | 1 | | X | | | | 0.5 |

CALENDRIER DES RÉPARATIONS PERMISES ET TEMPS DE RÉPARATION STANDARD

| S É R I E | ENSEMBLES, PIÈCES ET OPÉRATIONS CONNEXES D'ENTRETIEN | N I V E A U | ÉCHELON D'ENTRETIEN | | | | | |
|-----------------------|--|----------------------------|---------------------|------|---------------|----------------|----------------|-----------------|
| | | | PREMIER | | DEU- XIÈME | TROI- SIÈME | QUA- TRIÈME | TEMPS HEURES |
| | | | OP | TECH | | | | |
| 3 | Culasse mobile | | | | | | | |
| | Réparation | 1 | | X | | | | 0,5 |
| | Remplacement | 1 | | X | | | | 0,5 |
| 4 | Chien | | | | | | | |
| | Réparation | 1 | | X | | | | 0,5 |
| | Remplacement | 1 | | X | | | | 0,5 |
| 5 | Ressort de tige du percuteur | | | | | | | |
| | Remplacement | 1 | | X | | | | 0,5 |
| 6 | Percuteur et tige du percuteur | | | | | | | |
| | Remplacement | 1 | | X | | | | 0,5 |
| 7 | Extracteur et ressort | | | | | | | |
| | Remplacement | 1 | | X | | | | 0,5 |
| | GROUPE 05- ENSEMBLE DE HAUSSE | | | | | | | |
| 1 | Hausse complète | | | | | | | |
| | Réparation | 1 | | X | | | | 0,5 |
| | Réglage | 1 | | X | | | | 0,5 |
| | Remplacement | 1 | | X | | | | 0,5 |
| | GROUPE 06 - ENSEMBLE DE CHARGEUR | | | | | | | |
| 1 | Chargeur complète | | | | | | | |
| | Réparation | 1 | | X | | | | 0,5 |
| | Remplacement | 1 | | X | | | | 0,5 |

