www.milsurps.com

HEAT TREATMENT & FINAL FINISH

PHYSICAL PROPERTIES

YP	
TS	
EL	
RED	4' 6-29-43
HIT	5' 9-16-43
BR	6' 1-1-43
	7' 7-23-43
SCL	8' 9-28-43
C.C	9' 11-29-43

DRG PERTAINS TO

SYMBOL

CBT369

DFTSMAN	TRACER	LDR DFTSMAN
FCL	JC	A.J.O.

CHECKER | CHIEF DFTSMAN

SUBMITTED

APPROVED BY ORDER OF THE CHIEF OF ORDNANCE

ORDNANCE DEPT USA

1/64 TO KNURL

.199-.004

.903-.005

MEDIUM KNURL

.312 R. .010

.005

13/64 R.

.274 R. .002

.251-.005

.699 .010

.356 .004

.010 R. .005

11° 30' ± 30'

.232-.004

.010 ±.005

.039

33/64 R.

35/64 R.

3/8

17/32 R.

3/32 R.

1/16 R.

33/64 R.

3/32 R.

17/32 R.

1/64

HARDEN

HARDEN END

2 32/64

TRIGGER

B8604-9

FINISH

FOR ALTERNATIVE SEE DRG. B147780

TOLERANCE ±.01 ALLOWED ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED.

SUPERSEDES OLD TRACING B8604 UNDER REVISION DATE OF JAN. 19, 1936.

SCALE 2

B 8604