NOTES:
1. ALTERNATIVE TYPE WELD: PROJECTION.
   PROJECTIONS SHALL BE FORMED ON STOP-7267085.

2. HEAT TREATMENT: CARBURIZE AT 1570°-1600°F FROM .005 TO .008 DEPTH.
   OIL QUENCH, TEMPER 30 MINUTES AT 575°F TO HARDNESS SPECIFIED.

3. WELD SHALL WITHSTAND PEEL TEST PER MIL-W-12332, EXCEPT THAT IN LIEU OF
   MINIMUM BUTTON DIAMETER REQUIREMENT THE WELD SHALL BE SATISFACTORY IF THE
   PEEL TEST CAUSES TEARING OF THE BASE
   METAL AROUND THE PERIPHERY OF THE WELD.

4. HEAT TREATMENT METHOD (SEE NOTE 2) IS
   FOR GUIDANCE EXCEPT THAT CASE DEPTH
   AND HARDNESS REQUIREMENTS ARE MANDATORY AND TIME AT TEMPERATURE SHALL
   NOT BE REDUCED BELOW THAT SPECIFIED.
   THE USE OF STRAIGHT CYANIDE BATH OR
   CARBO-NITRIDING PROCESS SHALL NOT BE
   PERMITTED WITHOUT PRIOR APPROVAL OF
   THE CONTRACTING OFFICER.

5. MIL-W-13855 SHALL APPLY.

6. FINAL PROTECTIVE FINISH: FINISH
   5.3.1.2 OR 5.3.2.2 OF MIL-STD-17.

ORIGINAL FSCM NO. 19205

CURRENT DESIGN ACTIVITY FSCM NO. 19200
U.S. ARMY ARMAMENT RESEARCH AND DEVELOPMENT CENTER
DOVER, NEW JERSEY 07801

FOR LIST OF PARTS, SEE ENGINEERING PARTS LIST 7267019

FOLLOWER ASSY, MAGAZINE

PART NO. 7267019

7267019