

MATERIAL OF CAP TO BE PUNCHED
INTO SCREW SLOTS TO RETAIN

SECTION AA.

ENDS OF SCREWS
FINISHED FLUSH

3 No 4 BA TAPPED HOLES
ON RIFLE CLOSE FIT

N.D.

3 SCREWS No 4 BA INSTRUMENT
HEAD 1/2 LONG - STEEL

N.D.

2 SCREWS No 4 BA COUNTERSUNK
HEAD 1/2 LONG - STEEL

BATTLE SIGHT
TO BE REMOVED

2 - 1/4 SPRING WASHERS
DOUBLE COIL THACKRAY THICKNESS
OF MATEWRIAL .048 (18 SWG)

SECTION BB.

1/4 BSF TAPPED HOLES
(CLOSE FIT)

C/L OF BOLT

2 No 4 BA TAPPED HOLES IN RIFLE

FRONT FACE OF RIFLE BODY

N.D.

DENOTES NO DRAWING

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PROTECTIVE FINISH TO SPEC. C/1719,
B.A. SCREWS :- PHOSPHATE-504.

BRACKET PART N°
TELESCOPE CR 52 A

PAD, BODY, FRONT AND PAD, BODY, REAR TO BE FITTED
TO RIFLE BODY TO PRODUCE CORRECT ALIGNMENT BOTH
HORIZONTALLY AND VERTICALLY WITHIN A TOLERANCE OF
5 MINUTES

MATING SURFACES OF PADS AND HOLDER TO BE
FINISHED BRIGHT