

Barrel removal, installation and adjustment



After removing the scope and the front scope ring. Underneath you should see indexing/threaded screw insert



With 5 mm Allen wrench, loosen the indexing screw



With a 5/32 Allen wrench, loosen the Barrel Pinch-Clamp



Now you can slide the barrel from the receiver!

Now to Re-assemble Rapid....

Make sure the Barrel Pinch-Clamp is aligned, reinsert the barrel.
 The shoulder of the breech should be flush with the front side of the Receiver cut.
 Now using the Indexing screw, correctly align the barrel. Only finger tighten.
 Lightly tighten the Barrel Pinch-Clamp Screw to hold the barrel in place.



To help set correctly the clearance between the Mag and Barrel. Slide a piece of paper in between the back side of the mag slot in the receiver and the Mag!
 Now Loosen the Barrel Pinch-Clamp slightly. Push the barrel toward the Mag and now tighten
 Remember the index screw doesn't need to be TORQUED On!! Just tighten securely!
 Remove the paper and check the mag clearance. It should be Perfect!
 The last thing you need to do is check the breech to bolt probe seal.
 Load your Rapid and remove the Mag. Fire your rapid in a safe direction.
 Check to see if you have a good seal. A way of checking this is to drape a tissue over the Mag Slot. If it moves you have a leak!
 So just follow the adjustment direction by Theoben and you are Done!!